# **VII Environmental Preservation Performance Indicators**

### **Atmospheric Indicators**

Below is presented the data for atmospheric emission and wastewater quality of six Works that are notified as designated works, including NOx, SOx and dust for the former, and pH, COD (or BOD), SS and n-h (mineral oil) for the latter.

		Item	Facility	Legal control level	Self-imposed con- trol level	Averaged level	Maximum level
		NOx	Boiler	0.45	82(ppm)	44 (ppm)	49(ppm)
Chiba Works		(Nm³/h)	Melting furnace	1.77	63(ppm)	21 (ppm)	23(ppm)
Both NOx and SOx are under control		SOx (Nm³/h)	Boiler	0.502	58 (ppm)	44 (ppm)	49(ppm)
by immutable weight,		Soot	Boiler	0.05	0.01	0.004	0.007
agement is done on p		(q/Nm <sup>3</sup> )	Melting furnace	0.39	0.065	0.019	0.024
		NOx	Boiler	180	140	54	54
Mie Works		(mpm)	Melting furnace	180	140	20	27
		(PP)	Heating furnace	180	140	12	18
		SOx	Boiler	0.6	0.5	0	0
		(Nm <sup>3</sup> /h)	Melting furnace	41.6	33.3	0	0
		()	Heating furnace	22	1.8	0	0
		Soot	Boiler	0.3	0.24	0.005	0.005
		(g/Nm <sup>3</sup> )	Melting furnace	0.3	0.24	0.007	0.013
		(9)	Heating furnace	0.2	0.16	0.005	0.005
		NOx	Boiler	180	180	68	78
Nikko	Kiyotaki	(mag)	Melting furnace	200	200	25	36
Works	District	(PP)	Drver furnace	300	250	21	21
		SOx	Boiler	17.5	17.5	0.51	0.62
		(K value)	Melting furnace	17.5	17.5	0.58	0.86
		(	Drver furnace	17.5	17.5	0.17	0.19
		Soot	Boiler	0.3	0.3	0.002	0.002
		(a/Nm <sup>3</sup> )	Melting furnace	0.2	0.2	0.001	0.001
		(9)	Drver furnace	0.5	0.2	0.005	0.008
	Sheet Plant	NOx	Boiler	230	230	51	52
		(ppm)	Melting furnace	180	150	66	117
			Heating furnace	200	160	21	29
		SOx	Boiler	17.5	14.5	0.03	0.03
		(K value)	Melting furnace	17.5	14.5	0.27	0.55
		, ,	Heating furnace	17.5	14.5	0.07	0.07
		Soot	Boiler	0.25	0.25	0.01	0.01
		(g/Nm <sup>3</sup> )	Melting furnace	0.3	0.25	0.03	0.08
			Heating furnace	0.25	0.25	0.02	0.06
		NOx	Boiler	150	120	6	7
Osaka Works		(ppm)	Melting furnace	200	160	7	8
			Heating furnace	170	144	6	7
		SOx	Boiler	1.17	1.17	0	0
		(K value)	Melting furnace	1.17	1.17	0	0
			Heating furnace	1.17	1.17	0	0
		Soot	Boiler	0.1	0.08	0.002	0.002
		(g/Nm³)	Melting furnace	0.2	0.16	0.001	0.001
			Heating furnace	0.25	0.2	0.001	0.001
Fukui Works		NOx	Boiler	120	110	83	94
	<b>.</b>	(ppm)	Melting furnace	120	110	87	101
			Heating furnace	120	110	49	63
		60×	Dryer fumace	110	100	19	34
		SUX (nnm)	Boller Molting furnado	380	50	5	5
		(ppm) Soot	Reilor	0.1	0.05	0.005	0.005
		(a/Nm <sup>3</sup> )	Melting furnace	0.1	0.05	0.005	0.005
		(9/1411)	Heating furnace	0.2	0.10	0.015	0.005
			Drver furnace	0.12	0.08	0.007	0.013
Oyama Works		NOx	Boiler	150	120	90	99
		(mgg)	Melting furnace	180	180	93	138
		()	Heating furnace	130	120	40	43
		SOx	Boiler	7	0	0.03	0.03
		(K value)	Melting furnace	7	1	0.09	0.09
		, , , ,	Heating furnace	7	1	0.07	0.07
		Soot	Boiler	0.3	0.1	0.005	0.006
		(g/Nm <sup>3</sup> )	Melting furnace	0.2	0.1	0.008	0.017
			Heating furnace	0.2	0.1	0.001	0.001

# Water Quality Indicators

		Item	Legal control level	Self-imposed control level	Averaged level	Maximum level
Chiba Works		рН	5.0 ~ 9.0	5.0 ~ 9.0	7.8	8.1
		COD(mg/l)	15	15	5.6	9.3
		SS(mg/ℓ)	20	20	3.9	3.9
		n-h(mineral oil)(mg/l)	2	2	0.2	0.2
Mie Works		рН	5.8 ~ 8.6	6.5 ~ 8.5	7.5	8.2
		BOD(mg/ℓ)	10	4	1.9	8
		SS(mg/⊉)	25	6	1.4	4.5
		n-h(mineral oil)(mg/l)	1	0.7	0.1	0.4
Nikko Works	Kiyotaki District	рН	5.8 ~ 8.6	6.0 ~ 8.5	7.6	7.7
		BOD(mg/l)	25	16	3.2	5.2
		SS(mg/ℓ)	50	20	3.9	24
		n-h(mineral oil)(mg/l)	5	0.5	0.4	0.5
	Sheet Plant	рН	5.8 ~ 8.6	6.5 ~ 8.5	7.4	7.9
		BOD(mg/l)	25	10	1.3	2.3
		SS(mg/ℓ)	50	25	0.3	2.5
		n-h(mineral oil)(mg/l)	5	2.5	< 1	< 1
Osaka Works		рН	5.7 ~ 8.7	5.7 ~ 8.7	7.5	8.1
		BOD(mg/l)	300	10	3.9	8.5
		SS(mg/ℓ)	300	50	13	15
		n-h(mineral oil)(mg/l)	5	2	1.4	2
Fukui Works		рН	5.0 ~ 9.0	5.5 ~ 8.8	7.6	8.5
		COD(mg/l)	600	250	39	92
		SS(mg/ℓ)	600	250	23	96
		n-h(mineral oil)(mg/l)	5	4.5	0.6	4.6
Oyama Works		рН	5.8 ~ 8.6	6.0 ~ 8.0	7.2	7.4
		BOD(mg/l)	25	20	3.1	4.9
		SS(mg/ℓ)	50	30	14	30
		n-h(mineral oil)(mg/l)	5	2	0.5	0.6

## VIII Progress in Pro-environmental Management; Editor's Note

1972	"Company-Wide Regulations for Environmental Pollution Prevention" formulated
1974	Environment Control Department established
	Energy-Conservation Team started
1989	Team for Use Reduction of Specified CFCs started
1992	Renamed "Team for Use Reduction of Specified CFCs" as "Team for Use Reduction of Ozone Layer Depletion Substances"
1993	"Basic Thinking on the Protection of the Global Environment" formulated (Furukawa Electric's voluntary plan for environment preservation)
1994	Committee for Company-Wide Promotion of Energy Conservation established
1996	Specified CFCs and trichloroethane completely eliminated from the company
1997	Promotion Team for the Reduction of Industrial Waste started
1998	"Furukawa Electric Basic Environmental Policy" formulated
	Central Committee for Environment Management established
	Committee for the Development of Environment-Friendly Products established
	Chiba Works acquired ISO14001 certification
	Mie Works acquired ISO14001 certification
	"Company-Wide Regulations for Environment Management" formulated revising "Company-Wide Regulations for Environmental Pollution Prevention"
1999	Safety, Environment and Health Promotion Department started incorporating Environ- ment Control Department and Safety Control Sections
2000	Environment and Energy Laboratory established
	Liaison Meeting of Affiliated Companies established
	Environmental Report began to be issued
	Meeting of Environmental Personnel started
	Hiratsuka Works acquired ISO14001 certification
	Kambara Works acquired ISO14001 certification
	Oraka Works acquired ISO14001 cortification
2001	Medium-Term Plan for Environment Preservation Activities 2002 formulated (for 2001~2002)
	Shinagawa Works acquired ISO14001 certification
	Environmental Accounting started to be disclosed
2002	Nikko Works (Kiyotaki District) acquired ISO14001 certification
	Fukui Works acquired ISO14001 certification
	Yokohama Laboratories acquired ISO14001 certification
	Oyama and Shiga Works acquired ISO14001 certification
	Green Procurement Preparation Committee started
2003	"Furukawa Electric Basic Environmental Policy" revised
	Medium-Term Plan for Environment Preservation Activities 2005 formulated (for 2003~2005)
	Green Procurement Executive Committee started
	All Works including Nikko (Sheet Plant) acquired ISO14001 certification



#### **Editor's Note**

In fiscal 2002, the last year of the Furukawa Electric Medium-Term Plan for Environment Preservation Activities 2002, all the Works acquired ISO14001 certification, which had been the greatest task for us. In this fourth publication, we made efforts to enrich the Environmental Report 2003 by embracing new contents such as safety and health activities and the activities of affiliated companies. We would be most grateful if many readers could find this brochure reader-friendly.

We intend to expand the scope of this brochure, with the cooperation of many divisions involved, toward advanced information disclosure in consideration of corporate responsibility which is expected to be growingly required globally. Please do not hesitate to give your opinions and suggestions to us.